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Mechanistic insights on C—O and C—C bond activation and hydrogen insertion during acetic acid hydrogenation catalyzed by ruthenium clusters in aqueous medium



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ABSTRACT

Catalytic pathways for acetic acid (CH₃COOH) and hydrogen (H₂) reactions on dispersed Ru clusters in the aqueous medium and the associated kinetic requirements for C-O and C-C bond cleavages and hydrogen insertions are established from rate and isotopic assessments. CH₃COOH reacts with H₂ in steps that either retain its carbon backbone and lead to ethanol, ethyl acetate, and ethane (47-95%, 1-23%, and 2-17% carbon selectivities, respectively) or break its C-C bond and form methane (1-43% carbon selectivities) at moderate temperatures (413–523 K) and H₂ pressures (10–60 bar, 298 K). Initial CH₃COOH activation is the kinetically-relevant step, during which $CH_3C(O)$ —OH bond cleaves on a metal site pair at Ru cluster surfaces nearly saturated with adsorbed hydroxyl (OH*) and acetate (CH3COO*) intermediates, forming an adsorbed acetyl (CH₃CO*) and hydroxyl (OH*) species. Acetic acid turnover rates increase proportionally with both H₂ (10-60 bar) and CH₃COOH concentrations at low CH₃COOH concentrations (<0.83 M), but decrease from first to zero order as the CH₃COOH concentration and the CH₃COO* coverages increase and the vacant Ru sites concomitantly decrease. Beyond the initial CH₃C(O)-OH bond activation, sequential H-insertions on the surface acetyl species (CH₃CO*) lead to C₂ products and their derivative (ethanol, ethane, and ethyl acetate) while the competitive C–C bond cleavage of CH₃CO* causes the eventual methane formation. The instantaneous carbon selectivities toward C₂ species (ethanol, ethane, and ethyl acetate) increase linearly with the concentration of proton-type $H^{\delta+}$ (derived from carboxylic acid dissociation) and chemisorbed H*. The selectivities toward C₂ products decrease with increasing temperature, because of higher observed barriers for C--C bond cleavage than H-insertion. This study offers an interpretation of mechanism and energetics and provides kinetic evidence of carboxylic acid assisted proton-type hydrogen (H^{δ^+}) shuffling during H-insertion steps in the aqueous phase, unlike those in the vapor phase, during the hydrogenation of acetic acid on Ru clusters.

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1. Introduction

Environmental and economic impacts have driven the bioeconomy, which utilizes lignocellulosic biomass as a precursor instead of the conventional fossil based feedstock for fuel and chemical synthesis. Fast pyrolysis is a thermal chemical conversion route that transforms biomass to bio-oil, useful as a sustainable liquid energy carrier [1,2]. The bio-oil contains oxygenates with diverse functional groups (i.e., phenolic, carboxylic, furanic, carbonyl, alcohol functions), along with a large fraction of water [1,3]. Its high oxygen content lowers the heating value and thermal stability against polymerization and decomposition, thus making it

* Corresponding author. *E-mail address:* cathy.chin@utoronto.ca (Ya-Huei (Cathy) Chin). unsuitable to be used directly as a liquid fuel. Hydrotreating of biooil at high temperatures (673–778 K) and H_2 pressures (80– 135 bar) removes the various functional groups, thus increasing the effective hydrogen-to-carbon ratios and heating values [4]. Hydrodeoxygenation of bio-oil at moderate temperatures (<673 K) and hydrogen pressures (<100 bar) remains as an attractive route, because such conditions minimize the cracking reactions of small oxygenates (e.g., acetic acid). Lower temperatures also prevent undesirable polymerization, which causes carbon losses from the liquid stream, catalyst deactivation, and undesirable operational shutdowns [5].

Catalytic hydrogenation of phenolic compounds [6–9], furanic compounds [10–12], and carboxylic acids [13–18] in aqueous media has remained as the subject of active research, as it is a critical step in bio-oil refining. Hydrogenation of carboxylic acids,

which transforms the acids to alcohols, is a crucial step to reduce the acid functionality and thus improve the stability of bio-oils. The rates of carboxylic acid hydrogenation [15,18] are at least an order of magnitude lower than those of carbonyl [19,20], phenolic [6,7,21], and furanic [10–12,20] compounds in the aqueous phase (e.g., turnover rates of 2.1×10^1 h⁻¹ for acetic acid on Ru/C [18] vs. 2.1×10^3 h⁻¹ for acetaldehyde on Ru/Al₂O₃ [20] at 373 K, turnover rates of 1.0 h^{-1} for acetic acid [18] vs. $4.2 \times 10^3 h^{-1}$ for phenol [21] on Pd/C at 473 K). Hydrogenation of acetic acid, the simplest carboxylic acid, over supported transition metals or metal oxides produces acetaldehyde and ethanol (Pt/TiO₂ [22], Fe/SiO₂ [23], Fe/C [23], Cr₂O₃ [24], and Fe₂O₃ [23–25]), methane and carbon oxides (CO and CO₂) (Pt/SiO₂ [26,27]), and acetone (Fe/C [23], ZrO₂ [24], CeO₂ [24], ZnO [24], and MnO [24]) in the vapor phase. This reaction, when carrying out in the aqueous phase, requires catalysts that are stable at high temperatures and in acidic solution. Transition metals (Raney Ni [18], Raney Cu [18], Ru/C [16,18], Ru/ZrO₂ [15], Ru/Al₂O₃ [15], Pd/C [18], Pt/C [13,18], and Pt/TiO₂ [13]) are active catalysts for hydrogenation reactions in the aqueous phase, especially dispersed Ru clusters, which selectively convert acetic acid to ethanol with carbon selectivities as high as 70% (at 373-573 K, 10-50 bar H₂, with methane, ethane, and ethyl acetate as the side products) [13–18]. The reaction pathways and their detailed mechanism leading to the formation of ethanol and the various side products have not yet been unequivocally established. Density Functional Theory (DFT) was used to elucidate the activation and hydrogenation of acetic acid on Group VIII metal surfaces {Pt(111) [18,28], Pd(111) [18,29-31], Ru(0001) [16,18,32]}, but these theoretical calculations were developed for vapor phase reactions and surfaces free of reactive intermediates, and thus cannot be directly applied to describe the reaction energetics for acetic acid hydrogenation in the aqueous medium. Metal surfaces during the aqueous phase reactions are predominantly covered with hydroxyl species and activation enthalpies and entropies are influenced largely by water solvation and hydrogen bonds. Specifically, a rigorous, quantitative explanation on the relative site-time-yields for ethanol and methane, the extents of several side reactions, the coverages and catalytic roles of surface intermediates, the specific role of H₂O molecules (solvent), and their temperature dependence have remained elusive.

Here, we report the catalytic pathways and the associated kinetics during acetic acid hydrogenation (CH₃COOH-H₂) in the aqueous phase that lead to the formation of ethanol, other C₂ side products such as ethyl acetate and ethane, and methane at moderate temperatures (413–523 K) and hydrogen pressures $(10-60 \text{ bar H}_2, \text{ measured at } 298 \text{ K})$. We propose a closed sequence of elementary steps, which encompasses the initial $CH_3C(O)$ —OH cleavage, followed by sequential H-insertion reactions with either H adatom (H^{*}) or proton (H^{δ +}), the latter is afforded by the additional catalytic role of CH₃COOH as a proton-shuffling catalyst, or by the competing C–C bond cleavage step on Ru cluster surfaces covered predominantly with hydroxyl species. We interpret the observed activation barrier required for CH₃COOH activation into energetic contributions from the kinetically-relevant step and heats of adsorption of the reactive intermediates, and gas phase bond dissociation energies (BDE), considering the H₂O solvation effects and the predominant site occupation by OH* species. We find that increasing the reaction temperature largely promotes the undesirable C–C bond cleavage step that leads to methane. because of its higher observed barrier than those of H-insertions. This work offers mechanistic insights for the hydrogenation of carboxylic acid (CH₃COOH) and demonstrates a specific route for carboxylic acid facilitated proton (H^{δ^+}) addition onto the surface acetyl species on dispersed Ru clusters in the aqueous medium.

2. Experimental methods

2.1. Synthesis and characterizations of Ru clusters supported on activated carbon powders

Activated carbon powders [Norit, Activated Carbon, SX ULTRA CAT 8020-1, 1200 m² g⁻¹, 90% of the particles (D_{90}) are <100 μ m, pore volume of 1.4 cm³ g⁻¹] were loaded into a quartz boat, placed in a muffler furnace, and then treated under flowing He (Linde certified standard, 99.999%, 0.60 cm³ g⁻¹ s⁻¹) by increasing the temperature at 0.03 K s⁻¹ to 573 K, holding for 7 h, and then cooled to 298 K before Ru incorporation (4 wt.%) by incipient wetness impregnation method. The incipient wetness impregnation was carried out via two consecutive impregnation steps. Within each step, an aqueous Ru precursor, prepared from mixing Ru(NO) (NO₃)₃ (Sigma Aldrich, 1.2 wt.% Ru, CAS Number: 34513-98-9) with doubly-deionized water (>18 M Ω cm), was added dropwise to the carbon powder. After each impregnation step, the sample was placed in the ambient environment for 12 h before further heating from ambient environment to 348 K and keeping at 348 K for another 12 h. The fully-impregnated sample was treated under flowing 5% H₂/He (Linde certified standard, 0.27 cm³ g⁻¹ s⁻¹) by heating at 0.16 K s⁻¹ to 723 K for 5 h. The sample was then cooled to ambient temperature $({\sim}0.08~K~s^{-1})$ under flowing of 5% H₂/He (Linde certified standard, 0.27 cm³ g⁻¹ s⁻¹) while purging with He (Linde certified standard, 99.999%, $0.10 \text{ cm}^3 \text{ g}^{-1} \text{ s}^{-1}$) for 1 h, before exposure to flowing 5.5% O₂ (Linde certified standard, $0.15 \text{ cm}^3 \text{ g}^{-1} \text{ s}^{-1}$) at 298 K for 1 h. The sample was then exposed to ambient air.

The mean Ru cluster diameter was determined from the amount of irreversibly adsorbed H₂, measured with a volumetric adsorption-desorption apparatus over 0-13 kPa H₂ at an incremental pressure of \sim 495 Pa at 313 K. The catalyst was treated in*situ* in flowing H₂ (Linde, 99.99%, 0.8 cm³ g⁻¹ s⁻¹), by heating from ambient temperature to 723 K at 0.03 K s⁻¹ and holding isothermally at 723 K for 1 h before exposing to dynamic vacuum $(<5 \times 10^{-2} \text{ Pa})$ at 723 K for at least 12 h and then cooling to 313 K for the H₂ uptake measurements. Two sets of H₂ uptakes were measured, and between them, the catalyst was evacuated under dynamic vacuum (1×10^{-6} Pa to 5×10^{-2} Pa) for 5 min at 313 K. The amount of irreversibly adsorbed H₂ was determined by the difference between the H₂ uptakes obtained from extrapolating the two isotherms to zero pressures. Mean cluster diameter (d_{avg}) was obtained by assuming an atomic ratio for chemisorbed H-to-surface Ru of unity and calculated based on the following equation [33]:

$$d_{\rm avg} = \frac{6\nu_{\rm m}}{Da_{\rm m}} \tag{1}$$

where $v_{\rm m}$ (13.65 × 10⁻³ nm³ [28,33]) is the average volume occupied by a single Ru-atom in the bulk phase, $a_{\rm m}$ (9.9 × 10⁻² nm² [28]) is the average surface area occupied by an exposed Ru surface atom, and *D* is the dispersion (atomic ratio of surface to bulk Ru). The number 6 in the equation comes from the hemispherical cluster assumption. The dispersion value was 7.0% and the mean cluster diameter was 13 nm.

2.2. Rate and selectivity assessments with an isothermal, ideal batch stirred tank reactor

Rates and selectivities for $CH_3COOH-H_2$ reactions in the aqueous phase were measured with an isothermal batch stirred tank reactor equipped with a mechanical stirrer (300 cm³, Parr Instrument 4560 Mini Bench Top Reactors, Hastelloy). Acetic acid aqueous solution [0.00–3.33 M (mol dm⁻³), 100 cm³ mixture of acetic

 Table 1

 Effects of agitation speed on the initial acetic acid turnover rates during acetic acid and hydrogen reactions on 4.0 wt.% Ru/C catalysts at 473 K in the aqueous phase.

Run #	Stirring speed (rpm)	$\textit{TOR}_{\text{CH}_3\text{COOH}}{}^a \; [\textit{mol} \cdot (\textit{mol}_{\text{Ru}, \textit{surf}} \; h)^{-1}]$		
1	800	1687		
2	1350	1617		

^a *TOR*_{CH₃COOH} denotes turnover rate of CH₃COOH per exposed Ru atom, subscript Ru,surf denotes a surface Ru atom; 100 cm³ 0.83 M CH₃COOH (aq), 50 bar H₂, 4.0 wt.% Ru/C (13 nm mean Ru cluster diameter).

acid (Caledon, 99.7%) and doubly-deionized water, >18 M Ω cm] and catalyst powders (4 wt.% Ru/C, 10-300 mg) were added into the autoclave reactor. After purging the reactor with H₂ at the ambient temperature for 5 min, a gas phase internal standard (i.e., propane, Linde, 99.0%, 0.7 bar at 298 K) and H₂ (Linde, 99.99%, 10–60 bar H_2 at 298 K) were introduced to the reactor. The reactor was sealed and then heated to 323 K, at which the agitation speed was set at 600 rpm for 25 min. This step leads to the reduction of Ru clusters without any detectable acetic acid conversion (<0.05%). The stirring was subsequently halted before heating the reactor to the desired reaction temperature (413-543 K), at which the agitation speed was set to 800 rpm and the reaction time was set to zero. Acetic acid conversions were varied (from 0% to 40%) by increasing the reaction time (30-1600 min) but, for the measurements of initial rate and selectivities, their values were kept below 10%. At specific reaction time, the reactor was quenched from the reaction temperature to room temperature within 5 min by immersing the reactor into an ice-water bath. Gas samples were collected using a customized gas sampling system, whereas a small amount of liquid sample (<2 cm³) was withdrawn from the reactor. The liquid sample was filtrated with a syringe equipped with syringe filter (VWR, 25 mm syringe filter, 0.2 µm polypropylene membrane). Internal standards [i.e., \sim 0.02 cm³ 1-propanol (Sigma Aldrich, 99.5%) and \sim 0.15 cm³ propionic acid (Sigma Aldrich, 99.5%)] were added to the liquid sample $(0.5-1.5 \text{ cm}^3)$ before its quantification in order to obtain the overall carbon balance. All the liquid and gas products were collected and quantified with a gas chromatograph (Agilent 7890A) equipped with a DB-1 column (30 m \times 320 $\mu m \times$ 1 μm), which was connected to a flame ionization detector (FID) for quantifications of hydrocarbons and oxygenates, and a Supel-Q column $(30 \text{ m} \times 530 \text{ } \mu\text{m} \times 1 \text{ } \mu\text{m})$, which was connected to a thermal conductivity detector (TCD) for CO and CO₂ quantifications.

Measurements of time-dependent concentration profiles were carried out with 1.67 M acetic acid aqueous solution and 50 bar of H_2 at 298 K. The start-up procedure for this reaction was described above, but the reactor was quenched periodically (every 30–300 min) at periods depending on the rate of change in acetic acid concentrations, followed by samplings of the gas and liquid phases with the method described above. After sampling, the reactor was purged with H_2 for 5 min, followed by introducing propane (the internal standard for the gas phase quantification, 0.7 bar at 298 K) and 50 bar of H_2 at 298 K. The reactor was then brought

to the reaction temperature (473 K) to re-initiate the reaction. The reaction time is defined as the duration at which the reactor remained at the reaction temperature and under a constant agitation speed of 800 rpm. This does not include the duration of gas and liquid phase samplings at room temperature as well as that during re-introduction of H_2 and propane into the reactor.

The extent of H_2 — D_2O isotopic scrambling was probed with H_2 — D_2O reactions on 20 mg of 4 wt.% Ru/C at 373 K. The reactor was first filled with 49 g D_2O , purged with H_2 , and then charged with 50 bar H_2 at standard conditions. The reactor was then brought to 373 K and the agitation speed was set to 800 rpm for 30 min. After the reaction, the gas was released, and H_2O , HDO, and D_2O in the liquid phase were quantified with a mass spectrometer (Model 5975C, Agilent).

3. Results and discussion

3.1. Elimination of external and internal mass transport limitations in rate assessments

Acetic acid and hydrogen reactions in the aqueous medium involve transports of H₂ (g) and acetic acid from the fluid phase to the surfaces of Ru clusters, which are dispersed inside the pores of activated carbon supports. We first probe and confirm the complete removal of both external and internal mass transport limitations in the batch reactor, when operating under the conditions reported herein. Table 1 compares the initial turnover rates of acetic acid (TOR_{CH3COOH}, per exposed Ru atom) for acetic acid and hydrogen reactions [0.83 M CH₃COOH and 50 bar H₂] on dispersed Ru clusters [4.0 wt.% Ru/C, 13 nm mean Ru cluster diameter (d_{avg}), 90% of the carbon particle diameters (D_{90}) is <100 µm] at 473 K for two agitation speeds of 800 and 1350 rpm. The turnover rates remained unaffected by the extent of agitation within the experimental errors (±10% for turnover rates). These agitation speeds were previously used in similar reactor configurations (Parr, Series 4843, 300 cm³) to assess the kinetics for phenol hydrogenation {473 K, 700 rpm, 40 bar H₂, 56,000 mol·(mol_{Ni,surf}-h)⁻¹ (subscript Ni,surf denotes Ni surface atom), Ni/H-ZSM-5 [7]} and 2butanone hydrogenation {313 K, 900 rpm, 14 bar H₂, >4800 mol ($mol_{Ru,surf} h)^{-1}$ (subscript Ru,surf denotes Ru surface atom), Ru/C [34]}, both of which occur at rates higher than the highest turnover rates reported here $[4200 \text{ mol} \cdot (\text{mol}_{\text{Ru},\text{surf}} h)^{-1}$ (subscript Ru,surf denotes Ru surface atom)], and have been shown to be free of external transport limitations. These previous studies and conclusions, taken together with the results shown in Table 1, have allowed us to rule out any influence of external transport on the rate and selectivity data measured herein.

Weisz–Prater criterion was used to probe the potential internal transport restrictions (within the carbon particles). The dimensionless Weisz–Prater parameter (\emptyset_{WP}) [35] represents the ratio of reaction to diffusion rates inside the catalyst pores:

$$\emptyset_{\text{WP},i} = \frac{r_i R_p^2}{[i] D_{\text{eff},i}} \tag{2}$$

Table 2

Estimated Weisz–Prater parameters (\emptyset_{WP}) for acetic acid and hydrogen reactions on 4 wt.% Ru/C catalysts at 523 K.^a

Reactant i	$r_{\rm i} ({\rm mol} {\rm cm}^{-3} {\rm s}^{-1})^{\rm b}$	$R_{\rm P}$ (cm)	$C_{S,A} \text{ (mol cm}^{-3})^{c}$	$D_{\rm eff}({\rm cm}^2{\rm s}^{-1})$	Øwp
CH ₃ COOH H ₂	$\begin{array}{l} 9.0\times 10^{-6} \\ 1.8\times 10^{-5} \end{array}$	$\begin{array}{c} 1.0 \times 10^{-2} \\ 1.0 \times 10^{-2} \end{array}$	$\begin{array}{c} 1.7\times 10^{-3} \\ 2.8\times 10^{-5} \end{array}$	$\begin{array}{c} 2.5\times 10^{-4} \\ 6.0\times 10^{-4} \end{array}$	$\begin{array}{c} 2.1 \times 10^{-3} \\ 1.0 \times 10^{-1} \end{array}$

^a 1.67 M CH₃COOH (aq), 50 bar H₂; 4 wt.% Ru/C (13 nm mean Ru cluster diameter). r_i (mol cm⁻³ s⁻¹, where $i = CH_3COOH$, H₂) is the observed reaction rate per catalyst volume; R_P (cm) is the average radius of carbon support; $D_{eff,i}$ (cm² s⁻¹) is the effective diffusivity of reactant i ($i = CH_3COOH$, H₂); \emptyset_{WP} is the Weisz–Prater parameters [35]. ^b Based on CH₃COOH + 2H₂ \rightarrow CH₃CH₂OH + H₂O, $r_{H_2} = 2r_{CH_3COOH}$.

^c C_{S,H_2} was calculated using Henry's Law constant ($K_H = 2.9 \times 10^6$) obtained from temperature and pressure dependence of H₂ solubility in water (297–616 K, 0–48 bar) [43].



Fig. 1. (a and b) Time-dependent (a) product evolution profiles of ethanol (\bullet), methane (\blacktriangle), ethane (\blacksquare), and ethyl acetate (\diamond), (b) carbon selectivities of ethanol (\bullet), methane (\blacktriangle), ethane (\blacksquare), and ethyl acetate (\diamond), (b) carbon selectivities of ethanol (\bullet), methane (\blacktriangle), ethane (\blacksquare), and ethyl acetate (\diamond), (b) carbon selectivities of ethanol (\bullet), methane (\blacktriangle), ethane (\blacksquare), and ethyl acetate (\diamond) and esterification reaction quotient (\Box) for esterification reaction of acetic acid with ethanol ($Q_{ester} = [CH_3COOCH_2CH_3][H_2O]$ {[CH₃COOH][CH₃CH₂OH]]⁻¹, Eq. (3b)) during CH₃COOH—H₂ reactions on dispersed Ru clusters [1.67 M CH₃COOH (aq), 100 cm³ aqueous solution, 100 mg 4 wt.% Ru/C (13 nm mean Ru cluster diameter), 473 K, 50 bar H₂].

where r_i (mol cm⁻³ s⁻¹, where $i = CH_3COOH$, H_2) is the observed reaction rate per catalyst volume, $R_{\rm P}$ (cm) is the average radius of catalyst particles, [i] (mol cm⁻³, where $i = CH_3COOH$, H_2) is the concentration of reactant at the catalyst surfaces, and $D_{eff,i}$ (cm² s⁻¹) is the effective diffusivity of reactant i (i = CH₃COOH, H₂). The Weisz– Prater parameters for acetic acid and hydrogen ($\emptyset_{WP,i}$, *i* = CH₃COOH, H₂) were determined for the highest turnover rates measured in our study $[r_{CH_3COOH} = 4200 \text{ mol} \cdot (\text{mol}_{Ru,surf} h)^{-1}$ using the effective diffusivities (D_{eff}) of CH₃COOH in H₂O and of H₂ in the CH₃-COOH-H₂O mixture], determined from empirical equations taken from the literature $(D_{\text{eff.CH}_{3}\text{COOH}} = 2.5 \times 10^{-4} \text{ cm}^{2} \text{ s}^{-1}, D_{\text{eff.H}_{2}} =$ 6.0×10^{-4} cm² s⁻¹ at 523 K) [36–38]. These calculations led to estimated $\varnothing_{WP,CH_3COOH}$ and \varnothing_{WP,H_2} values of 2.1 \times 10^{-3} and 1.0 \times 10^{-1} , respectively, as summarized in Table 2. These values are at least a third of the critical values required for the effectiveness factor (η) to decrease below 0.95, previously determined to be 0.6 for first order and 0.3 for second order reactions [39]. These Weisz-Prater parameters much smaller than the critical values that cause internal transport restrictions and the rate data independent of agitation speed (for speeds exceeding 800 rpm) led us to conclude that rate data measured with the current reactor configurations at an agitation speed above 800 rpm reflect intrinsic catalytic events at Ru cluster surfaces, uncorrupted by inter-phase and intra-particle mass transport limitations.

3.2. Catalytic pathways for acetic acid and hydrogen reactions on Ru clusters in the aqueous phase

Fig. 1 shows the evolution of carbon products (ethanol, ethyl acetate, ethane, and methane, Fig. 1a) and carbon selectivities (Fig. 1b) during aqueous phase acetic acid and hydrogen reactions as a function of reaction time $(30-1031 \text{ min}, 100 \text{ cm}^3, 1.67 \text{ M})$ acetic acid in H₂O, 50 bar H₂) on 4.0 wt.% Ru/C catalyst (13 nm mean Ru cluster diameter) at 473 K in a gradientless batch reactor (see Section 3.1 for the assessments and removal of transport limitations). Acetic acid and hydrogen reactions proceed via four different pathways, as summarized in Scheme 1. These pathways are as follows: direct hydrogenation to ethanol (**Pathway 1**), esterification of acetic acid with ethanol to ethyl acetate (**Pathway 2**), hydrogen-insertion and oxygen removal to ethane (**Pathway 4**). Carbon oxides (CO and CO₂) were not detected at



 $(\rightarrow$ denotes an irreversible pathway and \leftrightarrow denotes a quasi-equilibrated pathway)

Scheme 1. Catalytic pathways for $\mbox{CH}_3\mbox{COOH-H}_2$ reactions on Ru clusters in the aqueous phase.

any reaction time (<0.1% of carbon selectivities), consistent with the absence of CO and CO₂ formation from acetic acid–H₂ reaction on Ru/C under similar reaction conditions (14 nm mean Ru cluster diameter supported on carbon, 373–498 K, 50 bar [18]). The carbon selectivities (Fig. 1b) remain insensitive to reaction time for the entire reaction period (30–1031 min). The initial carbon selectivity values of 72.1%, 9.3%, 8.5%, and 10.1% toward ethanol, ethyl acetate, ethane, and methane, respectively, at 473 K and 50 bar H₂, are consistent with those reported previously on Ru catalysts under similar conditions (74.0%, 10.3%, 1.6%, and 14.0%, respectively, on 14 nm mean Ru cluster diameter supported on carbon, 458 K, at 50 bar H₂ (at 458 K) [18]).

The reversibility of **Pathway 1** and **Pathway 2** and their contributions to methane and ethane formation were probed with reactions of either ethanol with hydrogen (Entries 3 and 4, Table 3) or ethyl acetate with hydrogen (Entries 6 and 7, Table 3) at similar reaction conditions (473 K, 50 bar H₂, 0.22 M CH₃CH₂OH or 0.11–1.1 M CH₃COOCH₂CH₃, 100 cm³ aqueous solution); their carbon selectivities and forward turnover rates (per exposed Ru atom)

Table 3

Reactant (wt.%) Time (min) Conversion (%) $TOR^{c} \times 10^{3}$ Carbon selectivities (%) Entry Reactant mixture Catalyst (mg) C₂H₅OH CH₄ CH₃COOH C₂H₆ CH₃COOH-H₂-H₂O 10.6 08.9 1 10 100^{a} 30 015 1 89 756 2 CH3COOH-H2-H2O 120 10 0^{a} N.D. N.A. N.D. N.D. N.D. N.D. 3 C₂H₅OH-H₂-H₂O 50^a 041 1 60 02.5 92.1 79 4 C₂H₅OH-H₂-H₂O 0^a 300 N.D. N.A. N.D. N.D. N.D. N.D. 1 5 CH₃CHO-H₂-H₂O 0.1 20^a 60 100 >4.10 5.2 1.0 93.8 N.D. 6 CH3COOC2H5-H2-H2O 300 99.5 N.A. N.D. N.D. 55.0 0^a 45.0 1 CH₃COOC₂H₅-H₂-H₂0 10 50ª 7 126 98 9 >38.6 3.6 02 40.4 55.8

Summary of conversions, turnover rates (TOR), and carbon selectivities for aqueous phase acetic acid, ethanol, acetaldehyde, ethyl acetate reactions with hydrogen at 473 K^a and D₂O-H₂ isotopic scrambling results at 373 K^b.

 $D_2 0 - H_2$

N.D.: undetectable.

8

N.A.: unavailable.

50 bar H₂ at 298 K; 4 wt.% Ru/C (13 nm mean Ru cluster diameter).

100

20^b

^b The isotopic exchange data were obtained at 373 K, 50 bar H₂, the conversion were referring to the fraction of D₂O exchanged {conversion = [n(HDO) + n(H₂O)] · [n(HDO) $+ n(H_2O) + n(D_2O)]^{-1}$, where n(i) is the molar of species *i*, *i* = D₂O, HDO, or H₂O}.

28.0

30

Per Ru surface atom $[mol \cdot (mol_{Ru,surf} h)^{-1}]$.

are summarized in Table 3. Reactions of ethanol and hydrogen without catalysts did not lead to ethanol conversions above detectable limit (<0.01% conversion), even after 6 h (Entry 4, Table 3). Ethanol and hydrogen reactions on 4.0 wt.% Ru/C catalysts (Entry 3, Table 3), however, occur at comparable rates with acetic acid and hydrogen reactions [410 mol_{C₂H₅OH \cdot (mol_{Ru.surf} h)⁻¹ (Entry 3) vs.} $1890 \operatorname{mol}_{CH_3COOH} \cdot (\operatorname{mol}_{Ru,surf} h)^{-1}$ (Entry 1), Table 3]. In fact, the pseudo first-order rate constant ratio for ethanol-hydrogen to acetic acid-hydrogen reactions $\{k_{CH_3CH_2OH}(k_{CH_3COOH})^{-1}$, where $k_{CH_3CH_2OH} =$ $r_{CH_3CH_7OH}[CH_3CH_2OH]^{-1}$ and $k_{CH_3COOH} = r_{CH_3COOH}[CH_3COOH]^{-1}$ } was 0.87 at 473 K (50 mg Ru catalyst, 50 bar H₂). The reaction (ethanol and hydrogen) led predominantly to methane and a small amount of ethane (92.1% and 7.9% carbon selectivities, respectively, Entry 3, Table 3) without detectable acetic acid formation. These results confirm that acetic acid direct hydrogenation (Pathway 1) is irreversible, but ethanol can decompose in sequential reactions to form methane (Pathway 5) and ethane (Pathway 6). Reactions of ethyl acetate and water in the absence of a catalyst form nearly equimolar acetic acid and ethanol (Entry 6, Table 3) via the reverse esterification reaction in homogeneous phase. The esterification reaction is given by

 $CH_3COOH + CH_3CH_2OH \leftrightarrow CH_3COOCH_2CH_3 + H_2O$ (3a)

The reaction quotient for the esterification reaction, Q_{ester}, is

$$Q_{ester} = \frac{[CH_3COOCH_2CH_3][H_2O]}{[CH_3COOH][CH_3CH_2OH]}$$
(3b)

The reaction quotient Qester remained essentially unchanged at 2.1 ± 0.3 over the entire reaction period at 473 K, as shown in Fig. 1b, and equaled the expected equilibrium constant (K_{eq}) of 2.3, predicted for this reaction (Eq. (3a)) in the aqueous phase and at this temperature (473 K) [40]. Thus, the relative concentrations of ethyl acetate and ethanol in the product are dictated strictly by thermodynamics.

The overall reaction network, which includes the primary (Pathways 1, 3, 4) and secondary (Pathways 2, 5, 6) reactions, is summarized in Scheme 1. These reaction pathways (Pathways 1-6) are categorized into two routes, depending on whether the carbon backbone of acetic acid was altered. These pathways are as follows: (1) Route 1, direct H-insertion, which leads to the formation of ethanol, ethane, and ethyl acetate, and (2) Route 2, C-C bond cleavage, which leads to the formation of methane. In what follows, we first interrogate the specific catalytic requirements and kinetic dependencies for the two competing reaction routes (Section 3.3), propose a mechanism consistent with the observed rate dependencies and density functional theory calculations on Ru(0001) [16,18,32], derive rate expressions that capture the individual rate of each pathway (Section 3.4), verify the proposed mechanism with H2-D20 isotopic exchange studies (Section 3.4), and then discuss the temperature effects on the relative rates of these individual pathways (Section 3.5).

 D_2O

72.0

N.A.

Isotope distributions (%)

HDO

18.8

 H_2O

9.2

3.3. Kinetic dependencies of aqueous phase CH₃COOH and H₂ reactions on dispersed Ru clusters

Turnover rates for acetic acid conversion (per exposed Ru atom) are denoted as $r_{overall}$ and the site-time-yields for individual species j are denoted as r_i (j = CH₃CH₂OH, CH₃COOCH₂CH₃, CH₄, or C₂H₆). CH₃CH₂OH, CH₃COOCH₂CH₃, and C₂H₆ are formed via **Route** 1 (Scheme 1), during which H-insertions occur on acetic acid derived intermediates with their C–C backbone intact throughout their catalytic sojourns. The CH₃COOH turnover rates via Route 1 (CH₃CH₂OH, CH₃COOCH₂CH₃, and C₂H₆) ($r_{Route,1}$) equal the sum of CH₃CH₂OH, CH₃COOCH₂CH₃, and C₂H₆ site-time-yields $(r_{\text{Route},1} = r_{\text{CH}_3\text{CH}_2\text{OH}} + r_{\text{CH}_3\text{COOCH}_2\text{CH}_3} + r_{\text{C}_2\text{H}_6})$. The rate of ethyl acetate formation was considered here as a single acetic acid turnover. because an acetic acid molecule activates in a kinetically-relevant step that forms an ethanol, which participates in sequential, rapid homogeneous reactions with another acetic acid via the classic Fischer esterification reaction (Eq. (3a)). The reverse esterification reaction (hydrolysis of ethyl acetate) was found to occur spontaneously, even without any catalyst (Section 3.2, Entry 6, Table 3). Each ethyl acetate formation, thus, reflects a catalytic sojourn of an acetic acid molecule in the hydrogenation cycle (Scheme 1). The CH₃COOH turnovers via **Route 2** ($r_{\text{Route},2}$) track the rates of C--C bond cleavage in acetic acid, which equal to a half of the methane site-time yields ($r_{\text{Route},2} = 0.5 \times r_{\text{CH}_4}$), as given by the reaction stoichiometry (CH₃COOH + $4H_2 \rightarrow 2CH_4 + 2H_2O$). Fig. 2 shows the rate dependencies for the overall acetic acid turnovers $(r_{\text{overall}} = r_{\text{Route},1} + r_{\text{Route},2})$ on acetic acid concentration ([CH₃COOH], M) and H₂ partial pressure ($[H_2]$, bar) during CH₃COOH-H₂ reactions in the aqueous phase on dispersed Ru clusters (13 nm mean Ru cluster diameter, 4.0 wt.% Ru/C) at 473 K. The rate dependencies are described by

$$r_{\text{overall}} = k_{\text{eff,overall}} [\text{CH}_3\text{COOH}]^{\alpha_{\text{overall}}} [\text{H}_2]^{\beta_{\text{overall}}}$$
(4)



Fig. 2. (a and b) Dependencies of CH₃COOH overall turnover rates (\blacksquare , $r_{overall}$) on (a) acetic acid concentration (0.00–3.33 M CH₃COOH, 50 bar H₂) and (b) H₂ partial pressure (10–60 bar H₂, 1.67 M CH₃COOH) at 473 K (100 cm³ CH₃COOH aqueous solution, 75 mg 4 wt.% Ru/C, 13 nm mean Ru cluster diameter). Dotted lines are the predicted rates from non-linear regression of Eq. (9a).



Fig. 3. (a–d) Dependencies of CH₃COOH turnovers via **Route 1** (\oplus , $r_{Route,1}$) on (a) acetic acid concentration (0.00–3.33 M CH₃COOH, 50 bar H₂) and on (b) H₂ partial pressure (10–60 bar H₂, 1.67 M CH₃COOH); dependencies of CH₃COOH turnovers via **Route 2** (\blacktriangle , $r_{Route,2}$) on (c) acetic acid concentration (0.00–3.33 M CH₃COOH, 50 bar H₂) and on (d) H₂ partial pressure (10–60 bar H₂, 1.67 M CH₃COOH) at 473 K (100 cm³ CH₃COOH aqueous solution, 75 mg 4 wt.% Ru/C, 13 nm mean Ru cluster diameter). Dotted lines are the predicted rates from non-linear regression of Eq. (10a).

where $k_{\text{eff,overall}}$ is the effective rate constant; α_{overall} and β_{overall} are the effective reaction orders with respect to CH₃COOH concentration and H₂ partial pressure, respectively. Acetic acid turnover rates ($r_{overall}$) vary nearly linearly with CH₃COOH ($\alpha_{overall} = 1.0 \pm 0.1$) for reactions in dilute CH₃COOH solution (0.00-0.83 M), an indication that CH₃COOH activation on Ru surfaces is a kinetically-relevant step. The CH₃COOH dependency, however, becomes less sensitive as the CH₃COOH concentration increases (from 0.83 M to 3.33 M), as CH₃COOH derived intermediates such as surface acetate (CH₃COO*) and/or adsorbed acetic acid (CH₃COOH*) occupy a portion of the Ru sites. The turnover rates increase linearly with H₂ pressure $(\beta_{\text{overall}} = 1.1 \pm 0.2)$ over the entire H₂ pressure range (10–60 bar). This apparent first order dependence on H₂ may indicate the kinetic relevance of H₂ activation, as reported for benzene hydrogenation on dispersed Ru, Pt, and Pd clusters in organic phases (with cyclohexane, *n*-heptane, or ethyl acetate as the solvent) [41]. We, however, rule out H₂ dissociation as a kinetically-relevant step, because this assumption is inconsistent with the positive dependence of turnover rate on CH₃COOH ($\alpha_{overall} > 0$) over the entire range and with the much larger rates of hydrogen activation and

hydrogen atom insertion into acetaldehyde, catalyzed by Ru clusters in the aqueous phase under similar conditions [> 4100 mol_{CH_3CHO} \cdot (mol_{Ru,surf} h)^{-1} (CH_3CHO-H_2-H_2O, Entry 5) vs. 1890 mol_{CH_3COOH} \cdot (mol_{Ru,surf} h)^{-1} (CH_3COOH-H_2-H_2O, Entry 1), Table 3].

CH₃COOH turnovers via the specific route (**Route** s, s = 1 or 2, as defined in Scheme 1) vary with CH₃COOH and H₂ concentrations according to

$$r_{\text{Route,s}} = k_{\text{eff,s}} [\text{CH}_3\text{COOH}]^{\alpha_s} [\text{H}_2]^{\beta_s}$$
(5)

 $k_{\rm eff,s}$ is the effective rate constant for **Route** *s*; α_s and β_s are the effective reaction orders with respect to CH₃COOH and H₂ for **Route** *s*, respectively. The rates of CH₃COOH turnovers via **Route** 1 ($r_{\rm Route.1} = r_{\rm CH_3CH_2OH} + r_{\rm CH_3COOH_2CH_3} + r_{\rm C_2H_5}$) increase linearly with CH₃COOH at low CH₃COOH concentrations (0.00–0.83 M) and then less than linearly as CH₃COOH increases above 0.83 M, as shown in Fig. 3a. These rates increase more than linearly with H₂ ($\beta_1 = \sim 1.3 \pm 0.1$, Fig. 3b) over the entire H₂ pressure range (10–60 bar). The rates of CH₃COOH turnovers via **Route** 2 ($r_{\rm Route.2}$),

Step j	Elementary step j E	quilibrium constant (K_i , <i>i</i> =CH ₃ COOH, CH ₃ COO, H ₂ ,		
		H ₂ O, or OH) or rate constant (k_j) for step j		
1	$CH_3COOH^* \leftrightarrow CH_3COOH^*$	K _{CH 3} COOH		
2	$\rm CH_3COOH^{*+*} \leftrightarrow \ CH_3COO^{*} + H^{*}$	K _{CH₃COO}		
3	$H_2+2^* \leftrightarrow 2H^*$	K_{H_2}		
4	$H_2O^+ \leftrightarrow H_2O^*$	$K_{\rm H_2O}$		
5	$H_2O^{*+*} \leftrightarrow H^{*+}OH^{*}$	K _{OH}		
C-OH Cleavage	$\rm CH_3COOH^{*+*} \rightarrow \ CH_3CO^{*} + OH^{*}$	$k_{ m C-OH}$		
C-H Insertion	$CH_3CO^*+H^* \rightarrow CH_3CHO^*+*$	$k_{\mathrm{C-H}}$		
O-H Insertion ^a	$CH_3CO^*\cdots CH_3COO^{\delta-}H^{\delta+}+H^* \rightarrow CH_3COH^*\cdots CH_3COO^{\delta-}H^{\delta+}$	$k_{ m O-H}^{\delta^++st}$		
C-C Cleavage	$CH_3CO^{*+} * \rightarrow CH_3^{*+}CO^{*}$	$k_{ m C-C}$		
6	$\rm CH_3 CHO^{*}\!\!+\!\!H^{*}\!\!\rightarrow CH_3 CH_2 O^{*}\!\!+^{*}$	$k_{ m ethoxy\ formation}$		
7	$\rm CH_3 CHO*+H^* \rightarrow \ CH_3 CHOH^*+ \ *$	$k_{1-\mathrm{hydroxyethyl}}$ formation,1		
8	$\rm CH_3 \rm COH*+H* \rightarrow \ CH_3 \rm CHOH*+*$	$k_{ m 1-hydroxyethyl}$ formation,2		
9	$CH_3CH_2O^*+H^* \rightarrow CH_3CH_2OH^*+*$	$k_{ m ethanol\ formation,1}$		
10	$\rm CH_3 CHOH*+H* \rightarrow \ CH_3 CH_2 OH*+*$	$k_{ m ethanol\ formation,2}$		
11 ^b	$CO^{*}+H^{*}\rightarrow COH^{*}+*$	k_{11}		
12	$COH^{+}H^{+} \rightarrow HCOH^{++*}$	k_{12}		
13	$\text{HCOH}^{*+*} \rightarrow \text{CH}^{*} + \text{OH}^{*}$	k_{13}		
14	CH*+H* \rightarrow CH ₂ *+*	k_{14}		
15	CH_2 *+ H * $\rightarrow CH_3$ *+*	k_{15}		
16	$CH_3^{*}+H^{*}\rightarrow CH_4^{*}+^{*}$	k_{16}		

(* refers to a Ru surface site, \rightarrow denotes an irreversible step, and \leftrightarrow denotes a quasi-equilibrated step)

^a: CH_3COO^{δ} - $H^{\delta+}$ involves as a proton transfer catalyst.

^b: CO methanation in the aqueous phase on Ru surfaces is assumed to proceed from hydroxymethylidyne route described in [48].

Scheme 2. A proposed sequence of elementary steps for CH₃COOH and H₂ reactions in the aqueous phase on Ru clusters. (See above-mentioned reference for further information.)



Fig. 4. (a and b) Dependence of instantaneous selectivity ratio γ (■, Eq. (6), Section 3.3) on (a) acetic acid concentration (0.00–3.33 M CH₃COOH, 50 bar H₂) and on (b) square root of hydrogen partial pressure (10–60 bar H₂, 1.67 M CH₃COOH) at 473 K (100 cm³ CH₃COOH aqueous solution, 75 mg 4 wt.% Ru/C, 13 nm mean Ru cluster diameter).

which also equal the rates of C–C bond cleavage that lead to methane, first increase with CH₃COOH (from 0.00 M to 0.83 M) and then slowly decrease as the CH₃COOH concentration increases further (in Fig. 3c). These rates increase less than linearly with H₂ pressure ($\beta_2 = \sim 0.6 \pm 0.2$; Fig. 3d). The rate data for **Route 2** (Figs. 3c and 3d) appear to be much noisier than **Route 1**

(Figs. 3a and 3b), because of the much smaller turnover rates for **Route 2** [63–321 mol·(mol_{Ru,surf} h)⁻¹, $r_{Route,2}$] compared to those for **Route 1** [105–1738 mol·(mol_{Ru,surf} h)⁻¹, $r_{Route,1}$].

The rate ratio of **Route 1** to **Route 2** defines the instantaneous selectivity, γ , which reflects the rate ratio for H-insertion into acetic acid derived intermediates while preserving their C—C bond

($r_{\text{Route,1}}$, e.g., CH₃CO^{*} + H^{*} \rightarrow CH₃CHO^{*} + *, Step C—H Insertion, Scheme 2) over those for C—C bond cleavage ($r_{\text{Route,2}}$, e.g., CH₃CO^{*} + * \rightarrow CH^{*}₃ + CO^{*}, Step C—C Cleavage, Scheme 2):

$$\gamma = \frac{r_{\text{Route,1}}}{r_{\text{Route,2}}} = \frac{k_{\text{eff,1}}}{k_{\text{eff,2}}} [CH_3 \text{COOH}]^{(\alpha_1 - \alpha_2)} [H_2]^{(\beta_1 - \beta_2)}$$
(6)

The γ values are shown as a function of CH₃COOH concentration (Fig. 4a, 50 bar H₂) and as a function of the square root of H₂ pressure ($\sqrt{[H_2]}$, Fig. 4b, 1.67 M CH₃COOH) for 4.0 wt.% Ru/C (13 nm mean Ru cluster diameter) at 473 K. The low CH₃COOH turnover rates via **Route 2** [$r_{Route,2}$, 63–213 mol·(mol_{Ru,surf} h)⁻¹, from 10 bar to 60 bar H₂, Fig. 3d] cause the apparent larger errors for γ values in Fig. 4b. The γ values are strong functions of and increase with both the CH₃COOH concentration (0.00–3.33 M) and H₂ pressure (10–60 bar) for mechanistic reasons to be discussed later in Section 3.4. These selectivity trends (Fig. 4) indicate that the rates for the two competing routes ($r_{Route,1}$ and $r_{Route,2}$) vary with CH₃COOH concentration and H₂ pressures differently, because of the differences in their kinetic requirements, specifically the identity of reactive intermediates, their molecularity, and/or the required active sites (and active site ensembles) between these two routes.

3.4. Elementary steps and rate expressions for aqueous phase acetic acid and hydrogen reactions on dispersed Ru clusters

We propose a closed sequence of elementary steps in Scheme 2 that captures the rate dependencies of the overall acetic acid conversion rates and the CH₃COOH turnovers that either retain its C–C backbone (**Route 1**) or cleave its C–C bond (**Route 2**), consistent with the experimental rate and selectivity data in Figs. 2–4 and Table 3 and the relative energetic trends from Density Functional Theory (DFT) calculations on modeled Ru(0001) single crystal surfaces [16,18,32].

CH₃COOH first adsorbs on a vacant Ru site (*) (Step 1, Scheme 2) and forms a chemisorbed CH₃COOH^{*} species. A portion of CH₃COOH* cleaves its O-H bond in a step assisted by a vicinal vacant site, which results in a surface acetate (CH₃COO*) and a chemisorbed hydrogen adatom (H^{*}) (Step 2). H₂, the co-reactant, dissolves in the aqueous medium and adsorbs dissociatively on a Ru site pair as two H* adatoms (Step 3). H₂O as the solvent and an abundant species may adsorb as either H₂O^{*} or surface hydroxyl (OH^{*}) and H^{*} species (Steps 4 and 5, Scheme 2). These steps (Steps 1-5) occur much more rapidly than the slowest step in the catalytic cycle, the C–O bond activation of CH₃C(O)–OH* (Step C–OH Cleavage, Scheme 2), and are therefore considered quasiequilibrated in the kinetic treatment. RC(O)— OH^* (R = CH₃ or C₂H₅) bond dissociation (Step C–OH Cleavage, Scheme 2) has been previously proposed from DFT calculations as a kinetically-relevant step on uncovered transition metal surfaces based on either low dissociation barriers (E_a) {50 kJ mol⁻¹ on Ru(0001) [32], 86 kJ mol⁻¹ on Pd(111) [29], 80 kJ mol⁻¹ [27] and 82 kJ mol⁻¹ [26] on Pt(111)} relative to other steps along the reaction coordinate or low activation free energies to first C-O bond cleavage of CH_3COOH on Rh(111), Pd(111), Ir(111), and Pt(111) along the reaction coordinate [18]. In contrast to these findings, $CH_3C(0)$ — OH* dissociation (Step C-OH Cleavage, Scheme 2) has been previously treated as a quasi-equilibrated step, because of the much higher barrier required for the sequential hydrogenation of ethoxy $(CH_3CH_2O^*, \text{ Step 9})$ (127 kJ mol⁻¹ for ethoxy hydrogenation vs. 50 kJ mol⁻¹ for CH₃C(O)–OH cleavage) [16]. The quasi equilibrated C-OH Cleavage step is, however, inconsistent with the rapid CH₃CHO hydrogenation (Entry 5, Table 3, Section 3.2), occurred only when the sequential H-insertion steps (Steps 6, 7, 9, 10, Scheme 2) are much faster than the initial CH₃COOH activation

(Step C—OH Cleavage, Scheme 2). Based on our experimental observations, together with the theoretical calculations [26,27,29,32], we propose that the initial C—OH bond cleavage (Step C—OH Cleavage) is the kinetically-relevant step during CH₃COOH—H₂ reaction on Ru/C in the aqueous phase.

The sequence of elementary steps in Scheme 2, together with pseudo steady-state treatments of the various surface intermediates, which include adsorbed acetic acid (CH₃COOH^{*}), surface acetyl (CH₃CO^{*}), chemisorbed hydrogen (H^{*}), molecularly adsorbed water (H₂O^{*}), and hydroxyl (OH^{*}) species, leads to the following rate equation for CH₃COOH turnovers ($r_{overall}$) (derivation in Supplementary Information, Section S1):

$r_{overall} =$	(1+h)	(_{снзсоон} [СН ₃ СООН] +	$\frac{k_{\text{C-OH}}K_{\text{CH}_3\text{COOH}}[\text{CH}}{\sqrt{\kappa_{\text{CH}_3\text{COO}}[\text{CH}_3\text{COOH}]}} \sqrt{\kappa_{\text{H}_2}[\text{H}_2]}}$	$+ K_{\rm H_2O}[\rm H_2O] + \frac{\kappa_{\rm H_2O}\kappa_{\rm OH}[\rm H_2O]}{\sqrt{\kappa_{\rm H_2}[\rm H_2]}})^2$		
	î	î	Ť	î	î	î
	([*]	[CH ₃ COOH*]	[CH ₃ COO*]	[H*]	$[H_2O^*]$	[OH*]) (7)

where k_{C-OH} denotes the elementary rate constant for the activation of CH₃C(O)-OH bond in CH₃COOH (Step C-OH Cleavage, Scheme 2) and $\theta_{CH_3COOH^*}$ and θ_* denote the fractional coverages of CH₃COOH^{*} and vacant site (*) on Ru cluster surfaces, respectively. Each term in the denominator of Eq. (7) denotes the relative abundances of a type of surface species to the unoccupied Ru sites during steady state catalysis, as noted underneath the equation. The coverages of CH₃COOH*, CH₃COO*, H*, H₂O*, and OH* intermediates are given by their respective equilibrium constants (K_{CH_3COOH} , K_{CH_3COOH} , K_{H2}, K_{H20}, K_{OH}, as defined in Scheme 2), CH₃COOH and H₂O concentrations ([i], $i = CH_3COOH$, H_2O), and/or H_2 pressure ([H_2]). The coverages of CH₃CO*, CH₃CHO*, CH₃COH*, CH₃CHOH*, CH₃CH₂O*, and CH₃CH₂OH^{*} (as appeared in Scheme 2) are insignificant and therefore omitted from the rate equation, because these intermediates are formed after the kinetically-relevant CH₃C(O)-OH step, later along the reaction coordinate and their reactions with H* are much faster than the CH₃C(O)–OH dissociation (Entry 5, Table 3, Section 3.2).

D₂O-H₂ reactions (D₂O-to-H₂ reactant molar ratio of 4.5:1) on 4.0 wt.% Ru/C gave D₂O-HDO-H₂O isotopic distributions of 72.0-18.8-9.2% (Entry 8, Table 3) within 30 min at 373 K; these distributions are near the expected values at chemical equilibrium (statistical distributions are 67.1–29.6–3.3% D₂O–HDO–H₂O), even at a much lower temperature than that for acetic acid hydrogenation reaction (373 K vs. 473 K). These results indicate that H₂ and H₂O dissociation (Steps 3–5, Scheme 2) are equilibrated within the timescale of a CH₃COOH turnover (Step C-OH Cleavage, Scheme 2). During steady-state reactions in the aqueous phase, Ru cluster surfaces are unlikely to be covered with chemisorbed H^{*} atoms as the most abundant surface intermediates (MASI), because such surfaces would lead to a reaction order that is either equal to or less than zero for H_2 ($\beta_{overall} \leq 0$), inconsistent with the purported reaction orders ($\beta_{overall} = 1.1 \pm 0.2$, Fig. 2, Section 3.3). The positive H₂ dependence has also been reported for other hydrogenation reactions (0.6 for both levulinic acid (303–343 K) [42] and 2-butanone (303 K) [19] hydrogenation) on Ru in the aqueous phase, an indication that the coverages of H* on Ru cluster surfaces must remain low and insignificant.

The coverage ratios of OH*-to-* $[\theta_{OH^*}(\theta_*)^{-1}]$, OH*-to-H* $[\theta_{OH^*}(\theta_{H^*})^{-1}]$, and OH*-to-H₂O* $[\theta_{OH^*}(\theta_{H_2O^*})^{-1}]$ may be derived from the denominator terms in Eq. (7); their values are dictated by the equilibrium constants K_{H_2} , K_{H_2O} , and K_{OH} (Steps 3–5, Scheme 2), H₂O concentration, and H₂ pressure:

$$\frac{\theta_{\rm OH^*}}{\theta_*} = \frac{K_{\rm H_2O}K_{\rm OH}[\rm H_2O]}{\sqrt{K_{\rm H_2}[\rm H_2]}}$$
(8a)

$$\frac{\theta_{\rm OH^*}}{\theta_{\rm H^*}} = \frac{K_{\rm H_2O}K_{\rm OH}}{K_{\rm H_2}} \frac{[{\rm H_2O}]}{[{\rm H_2}]} \tag{8b}$$

$$\frac{\theta_{\text{OH}^*}}{\theta_{\text{H}_2\text{O}^*}} = \frac{K_{\text{OH}}}{\sqrt{K_{\text{H}_2}[\text{H}_2]}} \tag{8c}$$

The equilibrium constants $(K_{H_2}, K_{H_2O}, K_{OH})$ are previously determined to be 4.84×10^6 , 2.03, and 4.05×10^5 on Ru(0001) surfaces at 473 K, respectively, without the effects of solvent or other adsorbates by using energies derived from DFT, the Eyring equation, and partition functions [32]. These values and the high concentration of H₂O (52.7 M at 0.83 M CH₃COOH) and H₂ (50 bar in the gas phase, which corresponds to <0.005 M in the aqueous phase at 473 K [43]) give the coverage ratio for OH*-to-* $[\theta_{OH^*}(\theta_*)^{-1}]$ larger than $2.78\times 10^5\text{, OH*-to-H*}~[\theta_{\text{OH*}}(\theta_{\text{H*}})^{-1}]$ larger than $1.79\times 10^3\text{, and}$ OH*-to-H₂O* $[\theta_{OH^*}(\theta_{H_2O^*})^{-1}]$ larger than 2.60 × 10³. This translates to a much larger OH* than *, H*, and H₂O* coverages ($\theta_{OH^*} \gg \theta_*$, $\theta_{OH^*} \gg \theta_{H^*}$, and $\theta_{OH^*} \gg \theta_{H_2O^*}$, respectively) during steady-state reactions for the rate data in Figs. 2 and 3. The OH* coverages are expected to be even larger, since OH* and H₂O* form thermodynamically more favorable OH-H₂O bilayer structures than the adsorbed H₂O* bilayer on Ru cluster surfaces in aqueous media [44,45].

CH₃COOH prefers to dissociate and then adsorb as surface acetate (CH₃COO*) on uncovered Ru(0001) surfaces below 500 K (Steps 1-2, Scheme 2). This was detected by Reflection-Absorption Infrared Spectroscopy (RAIRS) [46] and confirmed from the low barriers required for RC(O)O-H (R = CH₃, C₂H₅) dissociation $\{35 \text{ kJ mol}^{-1} \text{ for CH}_3\text{COOH} [16] \text{ and } 20 \text{ kJ mol}^{-1} \text{ for CH}_3\text{CH}_2\text{COOH} \}$ [32] on Ru(0001)} and higher heats of CH_3COO^* ($Q_{CH_3COO^*}$) than CH₃COOH* adsorption (Q_{CH₃COOH*}) on uncovered transition metal surfaces $[Q_{S*} = -\Delta H_s]$, where ΔH_s is the heat of reaction $S + * \rightarrow S^*$, $S = CH_3COO$ or CH_3COOH]. The DFT calculated heats of CH_3COO^* $(Q_{CH_3COO^*})$ and CH_3COOH^* adsorption $(Q_{CH_3COOH^*})$ on transition metal surfaces at low coverages (1/9 monolayer) are 302 kJ mol $^{-1}$ vs. 47 kJ mol⁻¹ on Ru(0001), 262 kJ mol⁻¹ vs. -12 kJ mol⁻¹ on Rh (111), 215 kJ mol⁻¹ vs. -1 kJ mol⁻¹ on Pd(111), 251 kJ mol⁻¹ vs. -11 kI mol^{-1} on Ir(111), and 261 kI mol $^{-1}$ vs. -5 kI mol^{-1} on Ni (111) surfaces [18]. The apparent negative heat of CH_3COOH^* adsorption indicates thermodynamically unfavorable adsorption.

Because the heat of adsorption of propionic acid (63 kJ mol⁻¹ on Ru(0001) [32]) has approximately the same magnitude with that of acetic acid (47 kJ mol⁻¹ on Ru(0001) surfaces [16]), and the heat of adsorption of propionate $(344 \text{ kJ mol}^{-1} \text{ on } \text{Ru}(0001) [32])$ has a similar magnitude with that of acetate (302 kJ mol⁻¹ on Ru(0001) surfaces [18]), the equilibrium constants K_{CH_3COOH} and K_{CH_3COO} (Steps 1 and 2 of Scheme 2) can be estimated from the equilibrium constant (K_{CH₃CH₂COOH}) for propionic acid adsorption and for propionic acid dissociation ($K_{CH_3CH_2COO}$) on Ru(0001) surfaces of 2.11×10^{-4} and 1.56×10^{10} at 473 K, respectively, based on energetics derived from DFT, the Eyring equation, and partition functions [32]. These estimated equilibrium constants, together with the concentration of CH₃COOH (0.83 M CH₃COOH) and H₂ (50 bar in the gas phase, which corresponds to <0.005 M in the aqueous phase at 473 K [43]), lead to the coverage ratio for CH₃COOH*to-* $[\theta_{CH_3COOH^*}(\theta_*)^{-1}]$ of ${\sim}1.75\times10^{-4}$ and the coverage ratio for CH₃COO*-to-* $[\theta_{CH_3COO^*}(\theta_*)^{-1}]$ larger than 1.76×10^4 . These values translate to negligible CH₃COOH* coverages and a much larger CH₃COO* than * coverages during steady-state reactions for the rate data in Figs. 2 and 3. The coverage ratio for CH₃COO*-to-OH* $[\theta_{CH_2COO^*}(\theta_{OH^*})^{-1}]$ is given by equilibrium constants K_{CH_3COOH} , K_{CH_3COO} , K_{H_2O} , and K_{OH} , as well as H_2O and CH_3COOH concentrations. As an example, the coverage ratio for CH₃COO*-to-OH* $[\theta_{CH_2COO^*}(\theta_{OH^*})^{-1}]$ at 3.33 M CH₃COOH is estimated to be ~0.33, based on equilibrium constant values either directly reported in the literature (K_{H_2O} and K_{OH} [32]) or approximated from the equilibrium constants for propionic acid adsorption and dissociation ($K_{CH_3CH_2COOH}$, $K_{CH_3CH_2COO}$ [32]) at 473 K. The CH₃COO^{*}-to-OH^{*} coverage ratios suggest that CH₃COO^{*} coverages are similar to OH^{*} coverages, especially at high CH₃COOH concentrations.

These findings from surface science and density functional theory studies led us to propose that Ru cluster surfaces are preferentially covered with OH* and, to a smaller extent, CH₃COO* with their relative abundance given by the H₂O-to-CH₃COOH molar ratio. This assumption leads to much smaller denominator terms associated with *, H*, CH₃COOH*, and H₂O* in Eq. (7) than those of OH* and CH₃COO*. Thus, the overall acetic acid turnover rate (Eq. (7)) is simplified to

$$r_{\text{overall}} = \frac{[CH_3COOH][H_2]}{(A[CH_3COOH] + B[H_2O])^2}$$
(9a)

where
$$A = \frac{\sqrt{K_{CH_3COOH}}K_{CH_3COO}}{\sqrt{k_{C-OH}}K_{H_2}}$$
 and $B = \frac{K_{H_2O}K_{OH}}{\sqrt{k_{C-OH}}K_{CH_3COOH}K_{H_2}}$ (9b)

The rate constant k_{C-OH} and equilibrium constants K_{CH_3COOH} , K_{CH_3COOH} , $K_{H_2,0}$, and K_{OH} are defined in Scheme 2. This expression is consistent with the observed first order dependency in both CH₃COOH and H₂ at low acetic acid concentrations (<0.83 M; Fig. 2, Section 3.3). An increase in acetic acid concentration to above 0.83 M does not alter the H₂ dependence but decrease the CH₃COOH dependence ($\alpha_{overall}$ < 1.0), as the coverages of inactive surface acetate species relative to OH* increase and the vacant Ru sites available for assisting with the CH₃C(O)—OH activation concomitantly decrease.

Next, we propose the mechanistic fate of surface acetyl (CH₃CO^{*}) as they are formed from the kinetically-relevant CH₃C(O)-OH activation step (Step C-OH Cleavage, Scheme 2), because it dictates the selectivity ratio for Route 1 and Route 2 (Scheme 1). The rates for **Route 1** ($r_{Route,1}$) refer to the sum of H-insertion rates via the two parallel pathways of: (i) insertion of a chemisorbed H adatom (H^{*}) into the surface bound carbon (labeled C^{I}) of CH₂C^IO^{*} and led to the formation of CH₂C¹HO^{*} (Step C–H Insertion. Scheme 2), as depicted in Scheme 3a (Step C-H Insertion) and (ii) a proton transfer step involving $CH_3COO^{\delta-}-H^{\delta+}$, CH_3CO^{II*} , and H^{*}, in which $CH_3COO^{\delta-}-H^{\delta+}$ serve as a proton transfer catalyst that transfers its partially charged proton (H^{δ^+}) into the oxygen atom (labeled O^{II}) of acetyl (CH₃CO^{II*}) and then regenerate itself by recombining with a chemisorbed H adatom (H*) (Step O-H Insertion, Scheme 2), as also presented in Scheme 3a (Step O-H Insertion). Following these H-insertion steps, both CH₃C¹HO^{*} and CH₃CO^{II}H^{*} undergo a series of rapid H-insertion steps (Steps 6-10, Scheme 2) and eventually evolve as CH₃CH₂OH (Pathway 1, Scheme 1) and other C₂ derivatives [e.g., ethyl acetate via esterification reaction in Pathway 2 and ethane via secondary oxygen cleavage in **Pathway 3** through a surface intermediate CH₃CH_xOH_y (x = 1 or 2, y = 0 or 1, as appeared in Steps 6-8, Scheme 2)]. These H-insertion steps (Step C-H Insertion, Step O-H Insertion, and Steps 6-10) are considered irreversible and kinetically-irrelevant at low acetic acid conversions, because such conditions lead to low product concentrations $\{[P]([CH_3COOH])^{-1} < 0.1, where [P]\}$ denotes the concentration of product P, $P = CH_4$, CH_3CH_2OH , C_2H_6 , or $CH_3COOCH_2CH_3$ and, at the high H_2 pressures (10–60 bar), to insignificant H-abstraction reactions (reversed Step C—H Insertion. Step O-H Insertion, and Steps 6-10). The sequential reaction between ethanol and hydrogen, which likely occurs via ethoxy intermediates (reversed Step 9, Scheme 2), as proposed from DFT studies [16,47], is negligible, because this is a part of the reverse step of CH₃CHO hydrogenation, the latter has shown to occur at much higher rates (Table 3, $r_{reversed Step 9} < r_{forward Step 9}$, Entry 3 vs. Entry 5).



{* refers to an exposed Ru vacant site, straight lines refer to either covalent bonds in molecular structures or metal-adsorbate bonds, dotted lines refer to hydrogen bonds between hydrogen donors and hydrogen acceptors, curved arrow refers to a reaction step. HBS (D-A) denotes the hydrogen bond strength between the hydrogen donor (D, H₂O in both cases) and the hydrogen acceptor [A, CH₃C(O)OH(*) or OH*].}

Scheme 3. (a–c) Schematic representations of (a) H-insertions via C–H Insertion and O–H Insertion (Step C–H Insertion and Step O–H Insertion, Scheme 2), (b) optimized solvation shell structure of H_2O – CH_3COOH complex and hydrogen bond strength of H_2O^1 -to- $CH_3C(O)OH$ in the absence of metal functions (drawings and energetics adapted from literature [61]), and (c) solvation effects on the heat of acetic acid adsorption ($Q_{CH_3COOH^*}$) and heat of hydroxyl adsorption (Q_{OH^*}) in the aqueous phase on Ru surfaces considering the H_2O -adsorbate interactions.

H adatom insertions, either into the C^I or O^{II} of CH₃C^IO^{II}* (Steps C-H Insertion and O-H Insertion, respectively), have been probed with DFT calculations on Ru(0001) surfaces [16,18]. In the gas phase, the direct addition of chemisorbed H^* to the O^{II} in $CH_3C^IO^{II*}$, which forms CH₃C¹O¹¹H^{*}, is energetically unfavorable and thus kinetically insignificant when comparing with the addition of H^{*} to the carbonyl carbon (C¹), which forms $CH_3C^1HO^{11*}$ ${E_a = 120 \text{ kJ} \text{ mol}^{-1} \text{ for } CH_3C^{I}O^{II}H^* \text{ formation vs. } 79 \text{ kJ} \text{ mol}^{-1} \text{ for }$ CH₃C¹HO^{11*} formation on Ru(0001) surfaces, based on DFT calculations [16,18]}. The energetically unfavorable step that forms CH₃C^IO^{II}H^{*} (Step O–H Insertion) may become kinetically significant in the aqueous phase, as proton transport across the water solvent matrix prevails and intensifies in the presence of CH₃COOH as the proton donor via a mechanism similar to those reported for CO-H₂ reactions in the presence of H₂O on Ru/SiO₂ (463 K, 29 bar, $H_2/CO = 4.5$, 7 nm mean Ru cluster diameter [48]). For the case of CO-H₂ reactions, H₂O solvates a chemisorbed hydrogen adatom to form a partially charged surface proton (H^{δ^+}) and promotes its insertion into a vicinal CO* intermediate. Water solvation lowers the activation enthalpy for surface proton transfer, making the hydrogen insertion into the oxygen of CO* a much more energetically favorable route ($E_a = 75 \text{ kJ mol}^{-1}$) than the hydrogen insertion into the carbon of CO^{*} either with or without H₂O coordination $(E_a = 91 \text{ kJ mol}^{-1} \text{ or } E_a = 93 \text{ kJ mol}^{-1}$, respectively) [48–50]. The proton transfer step is expected to be promoted in carboxylic acid solution, because carboxylic acids are more effective proton donors than H₂O ($pK_a = 4.75$ [51] for acetic acids vs. $pK_a = -15$ for H₂O [52]). First principle calculations considering the solvent environment capture the solvation effects of water in CH₃COOH deprotonation: CH₃COOH dissociates in the aqueous phase (without metal catalysts) through a heterolytic $CH_3COO^{\delta-}-H^{\delta+}$ cleavage path and forms CH_3COO^- and H^+ that is 1446 kJ mol⁻¹ more exothermic than its deprotonation in the gas phase [53]. The H⁺ formed in the aqueous environment is solvated by H₂O molecules as a Zundel proton complex [54] (H₅O₂⁺ complex) with the H⁺ delocalized within the solvent matrix [53]. These experimental observations [48-50,52] and theoretical constructs [53,54] indicate that proton transfer may occur in the presence of $CH_3COO^{\delta-}-H^{\delta+}$,

as it acts as a proton-shuffling catalyst that transports its partially charged hydrogen (H^{δ^+}) to the oxygen atom (O^{II}) of acetyl (CH_3CO^{II*}) and regenerates itself by recombining with a chemisorbed hydrogen atom (H^*) .

Turnover rates for **Route 2** ($r_{Route,2}$) refer to C—C bond cleavage of CH₃CO^{*} (Step C–C Cleavage) that forms adsorbed methyl (CH₃) and CO*, followed by sequential hydrogen insertions into these species and their eventual desorption as CH_4 (Steps 11–16, Scheme 2). Similar mechanism has been proposed from diffuse reflectance infrared Fourier transform spectroscopic studies on Ru/ZrO₂ pre-adsorbed with CH₃COOH [15]. The ν (C=O) absorption band of adsorbed CH₃CH₂CO* species at 1621 cm⁻¹ diminishes and the bands of CO vibration (1945 cm⁻¹ for bridge-bonded CO* and 2038 cm⁻¹ for linearly bonded CO^{*}) appeared, followed by the v(C-H) of gas phase methane at 3017 cm^{-1} , as the reaction temperature increased from 453 K to 503 K in H₂. The evolvement of these bands suggests the cleavage of CH₃CH₂-CO* bond leading to the formation of CO, which further hydrogenates and evolves CH₄ [15]. The C–C bond cleavage of CH₃CO* has also been proposed from DFT studies as the energetically favorable route for methane formation ($E_a = 71 \text{ kJ mol}^{-1}$), as opposed to C—C bond cleavage after sequential H-insertions onto the CH₃CO^{*} (C-C cleavage barrier, $E_a = 124 \text{ kJ mol}^{-1}$, 108 kJ mol⁻¹, 156 kJ mol⁻¹, and 197 kJ mol⁻¹ for CH₃CHO^{*}, CH₃COH^{*}, CH₃CHOH^{*}, and CH₃CH₂O^{*}, respectively), on uncovered Ru(0001) [16,18].

Turnover rates for **Route 1** ($r_{\text{Route},1}$) and **Route 2** ($r_{\text{Route},2}$), measured at low conversions and high H₂ partial pressures (10–60 bar), which lead to low product concentrations {[*P*]([CH₃COOH])⁻¹ < 0.1, where [*P*] denotes the concentration of product *P*, *P* = CH₄, CH₃CH₂-OH, C₂H₆, or CH₃COOCH₂CH₃} and negligible H-abstraction rates (reversed steps of Step C—H Insertion, Step O—H Insertion, and Steps 6–10), are derived by applying pseudo steady-state treatments on all reactive intermediates in Scheme 2 (see Supplementary Information, Section S2 for derivation):

$$r_{\text{Route},1} = r_{\text{overall}} \frac{C\sqrt{[\text{H}_2]} + D[\text{CH}_3\text{COOH}]\sqrt{[\text{H}_2]}}{C\sqrt{[\text{H}_2]} + D[\text{CH}_3\text{COOH}]\sqrt{[\text{H}_2]} + 1}$$
(10a)

$$r_{\text{Route},2} = r_{\text{overall}} \frac{1}{C\sqrt{[\text{H}_2]} + D[\text{CH}_3\text{COOH}]\sqrt{[\text{H}_2]} + 1}$$
(10b)

$$C = \frac{k_{\rm C-H}\sqrt{K_{\rm H_2}}}{k_{\rm C-C}}, \quad D = \frac{k_{\rm O-H}\sqrt{K_{\rm H_2}}}{k_{\rm C-C}}$$
(10c)

where $r_{overall}$ is given by Eq. (9a), and the rate constants k_{C-H} , k_{O-H} , and k_{C-C} and equilibrium constant K_{H_2} are defined in Scheme 2. These rate equations predict a reaction order with respect to H₂ that is unity for the overall rates ($\beta_{overall,predicted} = 1$, $\beta_{overall,predicted}$ refers to the predicted H₂ order for $r_{overall}$, Eqs. (4) and (9a)), greater than or equal to unity for the rates via Route 1 ($\beta_{1,predicted} = 1-1.5$, $\beta_{1,pre-dicted}$ denotes the predicted H₂ order for $r_{Route,1}$, Eqs. (9a) and (10a)), and smaller than or equal to unity for the rates via Route 2 ($\beta_{2,pre-dicted} = 0.5-1$, $\beta_{2,predicted}$ refers to the predicted H₂ order for $r_{Route,2}$, Eqs. (9a) and (10b)). These predicted reaction orders obtained from Eqs. (9a), (10a), and (10b) are consistent with the measured values ($\beta_{overall} = 1.1 \pm 0.2$, $\beta_1 = 1.3 \pm 0.1$, and $\beta_2 = 0.6 \pm 0.2$) derived from non-linear regressions of the rate data in Figs. 2 and 3.

The selectivity value (γ , Eq. (6)) becomes, after substituting Eqs. (10a) and (10b) into Eq. (6):

$$\gamma = \frac{r_{\text{Route,1}}}{r_{\text{Route,2}}} = \frac{k_{\text{C}-\text{H}}\sqrt{K_{\text{H}_2}[\text{H}_2] + k_{\text{O}-\text{H}}\sqrt{K_{\text{H}_2}[\text{H}_2][\text{CH}_3\text{COOH}]}}{k_{\text{C}-\text{C}}}$$
$$= C\sqrt{[\text{H}_2]} + D[\text{CH}_3\text{COOH}]\sqrt{[\text{H}_2]}$$
(11)

where Parameters *C* and *D* are defined in Eq. (10c). Eq. (11) predicts a linear dependence of the selectivity value γ on [CH₃COOH] (at constant H₂ partial pressure) and $\sqrt{[H_2]}$ (at constant [CH₃COOH]), irrespective of the surface OH* and CH₃COO* coverages. These linear dependencies of γ on [CH₃COOH] and $\sqrt{[H_2]}$ are shown in Figs. 4a and 4b, respectively, over the entire operating range of CH₃-COOH concentration and H₂ pressure.

The values of the aggregated kinetic and thermodynamic Parameters *A*, *B*, *C*, and *D*, defined in Eqs. (9b) and (10c), are determined by non-linear regressions of all rate and selectivity data in Figs. 2 and 3, by applying the functional form of Eqs. (9a) and (10a) as the objective functions. The predicted values are included in Figs. 2 and 3 in the form of dotted lines and the parity plots between the predicted and measured rate values are shown in Fig. 5. The optimized parameters are summarized in Table 4, where Parameters *A* and *B* both have a standard deviation of less than 10%. The relative magnitudes of *A* and *B* (Eq. (9b)) reflect the

relative coverages of CH₃COO^{*} and OH^{*}. The low standard deviations of these two Parameters (<10%, Table 4) and their high sensitivity to local perturbations (e.g., a ±20% variation of *A* or *B* would cause the sum of the squares of residuals to vary by at least 200%, see perturbation analysis in Fig. S1 in Section S3 of Supplementary Information) allow the use of their values directly together with the CH₃COOH concentration and H₂ pressure to determine the relative abundance of CH₃COO^{*} ($\theta_{CH_3COO^*}$) and OH^{*} (θ_{OH^*}) on Ru cluster surfaces

$$\theta_{\rm CH_3CO0^*} = \frac{A[\rm CH_3COOH]}{A[\rm CH_3COOH] + B[\rm H_2O]}$$
(12)

$$\theta_{\text{OH}^*} = \frac{B[\text{H}_2\text{O}]}{A[\text{CH}_3\text{COOH}] + B[\text{H}_2\text{O}]}$$
(13)

where Parameters *A* and *B* are defined in Eq. (9b). Substituting the rate Parameters *A* and *B* from Table 4 into these equations gives the fractional coverages of CH_3COO^* and OH^* in the range of 0.05–0.20 and 0.95–0.80, respectively, at 0.17–0.83 M CH_3COOH (aq).

Parameters *C* and *D* together with [CH₃COOH] reflect the relative rate contributions of H-insertions into the C^I of CH₃C^IO^{*} (r_{C-H} insertion, Step C—H Insertion, Scheme 2) over those into the O^{II} of CH₃CO^{II*} (r_{O-H} insertion, Step O—H Insertion, Scheme 2) via the relation of

$$\frac{r_{\rm C-H \text{ insertion}}}{r_{\rm O-H \text{ insertion}}} = \frac{C}{D[\rm CH_3\rm COOH]}$$
(14)

where Parameters *C* and *D* are defined in Eq. (10c). At concentrated acetic acid solution (\ge 1.67 M), the proposed kinetic model predicts much smaller H-insertion events via C—H Insertion (Step C—H Insertion, Scheme 2) than those via O—H Insertion (Step O—H Insertion, Scheme 2), even at H₂ partial pressures as high as 60 bar [r_{C-H} insertion(r_{O-H} insertion)⁻¹ = 0.21, Table 4, 1.67 M CH₃COOH]. The kinetic insignificance of Step C—H Insertion causes the much higher standard deviation (42% of Parameter *C* vs. 12% of Parameter *D*, Table 4) and lower sensitivities in response to local perturbation for Parameters *C* than *D* (e.g., a ±20% variation in *C* would vary the sum of the squares of residuals by less than 5% whereas in *D* would vary by 33%, see perturbation analysis in Fig. S1, Section S3 of Supplementary Information).

In the next section, we discuss the effects of temperature on the $CH_3C(O)$ — OH^* (Step C—OH Cleavage, Scheme 2) rates and



Fig. 5. (a-c) Parity plots for the (a) overall CH₃COOH turnover rates (\blacksquare , $r_{overall}$), (b) CH₃COOH turnover rates via Route 1 (\blacklozenge , $r_{Route,1}$), and (c) CH₃COOH turnover rates via Route 2 (\blacktriangle , $r_{Route,2}$) at 473 K (0.00–3.33 M CH₃COOH, 10–60 bar H₂, 100 cm³ CH₃COOH aqueous solution, 75 mg 4 wt.% Ru/C, 13 mm ean Ru cluster diameter).

Table 4

Rate parameters determined from non-linear regressions of rate data (in Figs. 2 and 3) for aqueous phase hydrogenation of CH₃COOH on dispersed Ru clusters at 473 K^a with the proposed rate equations (Eqs. (9a) and (10a)).

	$A \times 10^{-2} \left(\frac{\text{mol}_{\text{Ru,surf}} \cdot \text{h} \cdot \text{bar} \cdot \text{L}}{\text{mol}^2} \right)^{0.5}$	$B imes 10^{-3} \left(rac{\mathrm{mol}_{\mathrm{Ru},\mathrm{surf}} \cdot \mathrm{h} \cdot \mathrm{bar} \cdot \mathrm{L}}{\mathrm{mol}^2} ight)^{0.5}$	$C\times 10^{-1}\left(\tfrac{1}{bar} \right)^{0.5}$	$D imes 10^{-1} \left(rac{L}{ m mol \cdot bar^{0.5}} ight)$	$\theta_{\mathrm{CH}_3\mathrm{COO^*}}{}^{\mathbf{b}}$	$\theta_{\mathrm{OH}^*}{}^{\mathrm{b}}$	$\frac{r_{\rm C-H \ insertion}}{r_{\rm O-H \ insertion}}$ C
Value	4.5 ± 0.4	2.9 ± 0.2	1.2 ± 0.5	3.4 ± 0.4	0.20	0.80	0.21

^a 100 cm³ 0.00–3.33 M CH₃COOH (aq), 10–60 bar H₂, 4 wt.% Ru/C (13 nm mean Ru cluster diameter).

^b Coverages estimated from Eq. (9a) with 100 cm³ 0.83 M CH₃COOH (aq) and 50 bar H₂.

^c Rate ratio estimated from Eq. (10a) with 100 cm³ 1.67 M CH₃COOH (aq) and 60 bar H₂.

selectivity values (γ , Eq. (6)) on Ru cluster surfaces predominantly covered with OH^{*} species (>0.8 coverage), attained at low CH₃COOH concentrations (0.83 M) in the aqueous phase; we derive the observed experimental barriers and pre-exponential factors, and lastly, interpret the barriers with Born–Haber thermochemical constructions.

3.5. Effects of temperature on rates, selectivities, and the observed barriers for C—OH cleavage, H-insertion, and C—C cleavage during acetic acid and hydrogen reactions on Ru clusters

CH₃COOH turnover rates ($r_{overall}$) and instantaneous selectivities (γ , Eq. (6)) are plotted in Fig. 6a and CH₃COOH turnover rates via Route 1 ($r_{Route,1}$) and Route 2 ($r_{Route,2}$) in Fig. 6b, both against the inverse temperatures (as 1000 K/T) in the Arrhenius form for reactions in 0.83 M CH₃COOH (aq) and 50 bar H₂ between 423 K and 523 K. Such conditions lead to Ru cluster surfaces predominantly occupied with OH* ($\theta_{OH^*} > 0.80$, Table 4) and cause the rate of CH₃C(O)—OH scission to increase proportionally with CH₃COOH concentration, because the denominator term associated with the CH₃COO* coverages in Eq. (9a) becomes insignificant relative to that of the OH*. The overall acetic acid turnover rates (Eq. (4)), under these limiting conditions, are simplified to

$$r_{\text{overall}} = k_{\text{eff,overall}} \frac{[\text{CH}_3\text{COOH}][\text{H}_2]}{[\text{H}_2\text{O}]^2} = \frac{1}{B^2} \frac{[\text{CH}_3\text{COOH}][\text{H}_2]}{[\text{H}_2\text{O}]^2}$$
(15)

The effective rate constant ($k_{eff,overall}$, defined in Eq. (4)) equals B^{-2} , where Parameter *B* is defined in Eq. (9b), which contains rate and equilibrium constants (k_{C-OH} , K_{CH_3COOH} , K_{H_2} , K_{H_2O} , and K_{OH}). Decomposing the individual rate constant k_{C-OH} with the Arrhenius dependence and equilibrium constants K_{CH_3COOH} , K_{H_2} , K_{H_2O} , and

 $K_{\rm OH}$ with the van't Hoff equation leads to the equation below, which relates the observed barrier ($E_a^{\rm obs}$) to the barrier for C—OH cleavage ($E_{a,C-OH}$, Step C—OH Cleavage) and the heats of reactions for Step *i* (ΔH_i , *i* = 1, 3–5) and the observed pre-exponential factor ($A^{\rm obs}$) to the pre-exponential factor for C—OH cleavage (A_{C-OH}) and the entropy changes (ΔS_i) for Step *i* (*i* = 1, 3–5):

$$k_{\text{eff,overall}} = \frac{k_{\text{C}-\text{OH}}K_{\text{CH}_3\text{COOH}}K_{\text{H}_2}}{\left(K_{\text{H}_2\text{O}}K_{\text{OH}}\right)^2} = A^{\text{obs}} \exp\left(-\frac{E_{\text{a}}^{\text{obs}}}{\text{RT}}\right)$$
$$= A_{\text{C}-\text{OH}} \exp\left(\frac{\Delta S_1 + \Delta S_3 - 2\Delta S_4 - 2\Delta S_5}{R}\right)$$
$$\times \exp\left(-\frac{E_{\text{a},\text{C}-\text{OH}} + \Delta H_1 + \Delta H_3 - 2\Delta H_4 - 2\Delta H_5}{\text{RT}}\right)$$
(16)

$$E_{a}^{obs} = E_{a,C-OH} + \Delta H_1 + \Delta H_3 - 2\Delta H_4 - 2\Delta H_5$$

$$\tag{17}$$

$$A^{\rm obs} = A_{\rm C-OH} \exp\left(\frac{\Delta S_1 + \Delta S_3 - 2\Delta S_4 - 2\Delta S_5}{R}\right)$$
(18)

The observed barrier, derived from regression of rate data in Fig. 6a, is 42 kJ mol⁻¹. These heats of reaction $(\Delta H_1 + \Delta H_3 - 2\Delta H_4 - 2\Delta H_5)$ can be further decomposed into the heats of CH₃COOH and OH adsorption at a Ru site $[Q_{S*} = -\Delta H_5, \text{ where } \Delta H_5 \text{ is the heat of reaction for the adsorption of species <math>S(S + * \rightarrow S^*), S = \text{CH}_3\text{COOH or OH}]$ and the bond dissociation energies for H–H (BDE_{H_2}) and H–OH (BDE_{H_2O}) with a Born–Haber thermochemical cycle construction, as shown in Supplementary Information, Section S4. This treatment leads to a simplified expression for E_2^{obs} :

$$E_{a}^{obs} = E_{a,C-OH} - Q_{CH_{3}COOH^{*}} + 2Q_{OH^{*}} + BDE_{H_{2}} - 2BDE_{H_{2}O}$$
(19)



Fig. 6. (a and b) Effects of temperature on (a) overall CH₃COOH turnover rates (\blacksquare , $r_{overall}$) and instantaneous selectivity ratio γ (\blacklozenge , in Eq. (6)) and on (b) CH₃COOH turnover rates via **Route 1** (\blacklozenge , $r_{Route,1}$) and **Route 2** (\blacktriangle , $r_{Route,2}$) at 423–523 K (100 cm³ of 0.83 M CH₃COOH aqueous solution, 50 bar H₂, 10 mg 4 wt.% Ru/C, 13 nm mean Ru cluster diameter).

where BDE_{H_2} and $BDE_{H_{20}}$ are 436 kJ mol⁻¹ [55] and 497 kJ mol⁻¹ [55], respectively. In the aqueous phase, H₂O molecules solvate the adsorbed species (CH₃COOH^{*}, OH^{*}) and the CH₃C(O)—OH^{*} activation transition state, [CH₃CO * · · · * OH][≠] (Step C—OH Cleavage, Scheme 2). The different extents of solvation between the CH₃COOH^{*} and [CH₃CO * · · · * OH][≠] transition state affect the CH₃C (O)—OH^{*} dissociation barrier ($E_{a,C-OH}$), whereas the solvent–adsorbate interactions between the solvent (H₂O) and CH₃COOH^{*} (aq) and OH^{*} (aq) affect their respective heats of adsorption ($Q_{CH_3COOH^*}$ and Q_{OH^*}). These effects of solvation on the CH₃C(O)—OH^{*} dissociation barrier ($E_{a,C-OH}$) and heats of CH₃COOH and OH adsorption ($Q_{CH_3COOH^*}$, and Q_{OH^*}) alter the observed barrier, E_a^{obs} , through Eq. (19).

The barrier for RC(O)—OH (R = CH₃ or CH₃CH₂) dissociation (E_a) _{C-OH}) on uncovered Ru(0001) surfaces in vacuum is determined to be $\sim 50 \text{ kJ mol}^{-1}$ with DFT (50 kJ mol}{-1} for CH₃COOH [16] and 47 kJ mol⁻¹ for CH₃CH₂COOH [32], respectively). In the aqueous phase, the net effects of solvation on the barrier for $CH_3C(O)$ —OH activation depend on the lateness of the [CH₃CO * · · · * OH][≠] transition state. The DFT derived heats of reaction for the initial CH₂C (O)-OH bond dissociation on Ru(0001) are mildly exothermic $(-25 \text{ kJ} \text{ mol}^{-1} \text{ for } \text{CH}_3\text{COOH} [16] \text{ and } -35 \text{ kJ} \text{ mol}^{-1} \text{ for } \text{CH}_3\text{CH}_2$ -COOH [32]), indicating an early transition state by Hammond-Leffler postulation [56,57]. For an early transition state, the solvation effects on the transition state energetics are likely insignificant, because CH_3COOH^* and $[CH_3CO * \cdots * OH]^{\neq}$ are solvated to similar extents. Similar conclusions have been drawn for cyclohexene hydrogenation catalyzed by Pt in the organic phase with cyclohexane, *n*-heptane, *p*-dioxane, ethyl acetate, methanol, benzene, or cyclohexene as the solvent, in which H₂ dissociation is the kinetically-relevant step and the transition state complexes $[H * \cdots * H]^{\neq}$ resemble solvated, intact H₂ molecules [58,59].

CH₃COOH binds to transition metal surfaces {Ru(0001) [16,18,60], Pt(111) [18,26], Pd(111) [18,53]} through both of its oxygen atoms in di- σ configurations. The heat of CH₃COOH^{*} adsorption in this configuration is 47 kJ mol⁻¹ on uncovered Ru (0001) surfaces [16] but in the aqueous phase, it becomes smaller because of solvent-adsorbate interactions, as shown previously from first principle calculations of CH₃COOH adsorption on Pd (111) [53]. The two Pd–O bond distances in the adsorbed CH₃CO^I-O^{II}H* are lengthened when surrounded by H₂O molecules, i.e., from 2.24 Å to 2.35 Å for Pd $-O^{I}$ and from 2.13 Å to 2.18 Å for Pd $-O^{II}$ when a CH₃COOH is solvated with eight water molecules in a Pd (111) unit cell comparing to those in the vapor phase, because of the additional stabilization through hydrogen bonds [53]. The extent of solvation is estimated to decrease the heat of CH₃COOH adsorption by $\sim 28 \text{ kJ} \text{ mol}^{-1}$ compared to that without solvation, derived by assuming the most stable aqueous structure of CH₃-COOH solvated by three vicinal H₂O molecules and only a hydrogen from one of the three H₂O molecules interacts directly with the carbonyl oxygen, as can be seen from Schemes 3b and 3c. One water molecule (labeled H₂O^I) forms a hydrogen bond with carbonyl oxygen of CH₃COOH and then interconnects with the other two water molecules $(H_2O^{II} \text{ and } H_2O^{III})$ through hydrogen bonds. The third water molecule (H₂O^{III}) forms another hydrogen bond with the proton of CH₃COOH. These water molecules form a solvation shell around the acetic acid, with the hydrogen bond strength between the carbonyl oxygen to the first water molecule $[H_2O^{I}-CH_3C(O)OH]$ of 28 kJ mol⁻¹ (Scheme 3b), as shown previously from ab initio molecular dynamic calculations in the absence of metal surfaces [61]. The H₂O solvation depicted in Scheme 3c is estimated to result in less exothermic interactions between the CH₃COOH and Ru surfaces with an estimated heat of CH₃COOH* adsorption $(Q_{CH_3COOH^*})$ of 19 kJ mol⁻¹. Similar effects of H₂O solvation were reported for phenol adsorption on Pt(111) surfaces, on which the heat of phenol adsorption determined from ab initio molecular dynamics decreased by 21 kJ mol⁻¹-from 172 kJ mol⁻¹ in the gas phase (without solvation) to $151 \text{ kJ} \text{ mol}^{-1}$ in the aqueous phase, because of H₂O solvation [9]. Similarly, the heat of phenol adsorption on Ni(111) surfaces was decreased by 11 kJ mol⁻¹, from 96 kJ mol⁻¹ to 85 kJ mol⁻¹ as a result of H_2O solvation [9].

The heat of hydroxyl adsorption (Q_{OH^*}) on Ru(0001) surfaces is calculated to be \sim 315 kJ mol⁻¹ with DFT [16,32,44]. The interactions of H₂O solvent and OH* through hydrogen bonds decrease the extent of metal-OH* interactions, as inferred from the increase in metal–OH^{*} bond distance upon water solvation by 0.12 Å (from 1.97 Å to 2.09 Å) on Ru(0001) [44]. Similar extents of solvation are expected for the interactions between H₂O^{*} and Ru(0001) surfaces, as Ru–O bond in Ru–H₂O^{*} was elongated by \sim 0.16 Å (from 2.29 Å to 2.45 Å) as a result of water solvation [44]. In the aqueous phase, the heat of adsorption of a single H₂O molecule is determined to be around 17 kJ (mol of adsorbed $H_2O)^{-1}$ on Ru(0001) surfaces, by subtracting the energies of H₂O*-solvent (H₂O) interactions from the total heats of bilayer water adsorption, whereas the similar adsorption step in the vacuum (without any lateral interaction) is about 40 kJ mol⁻¹ [44]. These energies indicate that solvation decreases the heat of H_2O^* adsorption by 23 kJ mol⁻¹. Similar solvation effects have been shown on Pd(111) surfaces, on which the heat of a single H₂O adsorption is decreased by 27 kJ mol⁻¹ when two H₂O molecules are solvating a H₂O^{*} [53]. The heat of OH^* adsorption (Q_{OH^*}) on Ru clusters in the aqueous phase is therefore estimated to be approximately 290 kJ mol⁻¹, 25 kJ mol⁻¹ lower than those without water solvation and hydrogen bonds, by accounting for the hydrogen bond interactions (one hydrogen bond per OH*, Scheme 3c). Substitutions of these energies $(E_{a,C-OH}, Q_{CH_3COOH^*}Q_{OH^*}, BDE_{H_2})$, and $BDE_{H_2O})$ with or without considering the solvation effects into Eq. (19) lead to the predicted barriers, E_a^{obs} (predicted, with solvation) and E_a^{obs} (predicted, without solvation), of 53 kJ mol⁻¹ and 75 kJ mol⁻¹, respectively, as summarized in Table 5. The predicted barrier by considering the solvation effects $[E_a^{obs}$ (predicted, with solvation) = 53 kJ mol⁻¹] is in agreement with the observed barrier of 42 kJ mol⁻¹ (from Fig. 6a) and consistent with the previously measured value of 32 kJ mol⁻¹ on Ru/C (on 14 nm Ru cluster diameter [16]). In contrast, the estimated barrier of 75 kJ mol⁻¹ without considering the solvation effects on $CH_3C(O)$ —OH dissociation (E_a , $_{C-OH}$) and the heats of CH₃COOH and OH adsorption ($Q_{CH_3COOH^*}$, and Q_{OH^*}) deviates largely from the measured values (42 kJ mol⁻¹ from this study and 32 k[mol^{-1} from [16]).

The observed barriers for **Route 1** and **Route 2** were determined to be 39 ± 3 kJ mol⁻¹ (for H-insertion) and 79 ± 4 kJ mol⁻¹

Table 5

DFT calculated energies of the barrier and heat of adsorption terms appeared in Eq. (19) with or without considering H₂O solvation effects, the H—H and H—OH bond dissociation energies, and the predicted barriers derived from these energies.

	$E_{a,C-OH}$ (kJ mol ⁻¹)	$Q_{CH_3COOH^*} \ (kJ \ mol^{-1})$	Q_{OH^*} (kJ mol ⁻¹)	BDE_{H_2} (kJ mol ⁻¹)	$BDE_{\rm H_2O}~(\rm kJ~mol^{-1})$	$E_{\rm a}^{\rm obs}$ (predicted) ^a (kJ mol ⁻¹)
With H_2O solvation effects Without H_2O solvation effects	50 [16,32]	19 [16,61]	290 [16,32,44]	436 [55]	497 [55]	53
	50 [16,32]	47 [16]	315 [16,32,44]	436 [55]	497 [55]	75

^a Predicted barriers were determined by substituting the energies $E_{a,C-OH}$, $Q_{CH_{2}COOH}$, $BDE_{H_{2}0}$ into Eq. (19).

(for C—C cleavage), respectively, from linear regressions of the rate data in Fig. 6b. The observed barrier for H-insertion is lower than that for C—C cleavage, and thus the instantaneous selectivity decreases with increasing temperature, consistent with the previous findings on Ru/C catalysts [16,18]. Decomposing the γ value in Eq. (11) into entropic and enthalpic terms by expressing the rate constants k_{C-H} , k_{O-H} , and k_{C-C} with their respective Arrhenius dependence and equilibrium constants K_{H_2} and K_{CH_3COOH} with the van't Hoff equation gives

$$\gamma = \frac{r_{\text{Route,1}}}{r_{\text{Route,2}}} = \frac{A_{\text{C}-\text{H}}}{A_{\text{C}-\text{C}}} \exp\left(\frac{\Delta s_3}{2R}\right)$$

$$\times \exp\left(-\frac{(E_{\text{a,C}-\text{H}} - E_{\text{a,C}-\text{C}} + 0.5\Delta H_3)}{\text{RT}}\right) [\text{H}_2]^{0.5}$$

$$+ \frac{A_{\text{O}-\text{H}}}{A_{\text{C}-\text{C}}} \exp\left(\frac{\Delta s_3}{2R}\right)$$

$$\times \exp\left(-\frac{(E_{\text{a,O}-\text{H}} - E_{\text{a,C}-\text{C}} + 0.5\Delta H_3)}{RT}\right) [\text{H}_2]^{0.5} [\text{CH}_3\text{COOH}]$$
(20)

Parameter pairs A_{C-H} and $E_{a,C-H}$, A_{O-H} and $E_{a,O-H}$, and A_{C-C} and $E_{a,C-H}$ $_{C-C}$ are the pre-exponential factors and activation barriers for the elementary steps occurred in parallel after CH₃CO^{*} formation (Steps C-H Insertion, O-H Insertion, C-C Cleavage, respectively, in Scheme 2). Parameters ΔS_3 is the entropic changes and ΔH_3 the heat of reaction for Step 3 in Scheme 2. The observed decrease in γ with increasing temperature is originated from the lower intrinsic barriers for both the H^{*} insertion ($E_{a,C-H}$) and H^{δ +} insertion ($E_{a,O-H}$) steps than for the C–C bond cleavage ($E_{a,C-C}$, Step C–C Cleavage), as well as from the contribution arising from the exothermic adsorptions of H₂ ($0.5\Delta H_3$), as described by Eq. (20). Rates for the two parallel H-insertion steps of CH₃CO*, which occur via H* insertion (Step C–H Insertion) or ${\overset{\,\,}{C}}H_3COO^{\delta-}{-}H^{\delta+}$ catalyzed proton transfer (Step O—H Insertion), likely acquire different sensitivities with temperature, but their individual dependencies could not be resolved with the existing rate data, because such a pursuit would require complete sets for intrinsic rate data of Step C–H Insertion and Step O—H Insertion over a range of temperatures followed by detailed kinetic treatments, which is beyond the scope of this paper. The barriers for H^{*} insertion into either C^I or O^{II} of CH₃C^IO^{II} ($E_{a,C-H}$ for Step C—H Insertion and $E_{a,O-H}$ for Step O—H Insertion, respectively) were determined from DFT to be 78 kJ mol⁻¹ or 120 kJ mol⁻¹ on Ru (0001) surfaces [16]. These barriers, computed on bare Ru(0001) surfaces, cannot be directly compared with the measured barriers, because these calculations did not account for the H₂O solvation effects on the stability of reactants and transition states in polar environment and for the possibility of H₂O involvement in assisting with the proton transfer (H^{δ^+} transfer) reactions (Step O–H Insertion, Scheme 2). Water molecules could preferentially stabilize different surface intermediates, vary the heats of surface reactions, and in turn affect activation barriers, as evident for 1,3cyclohexadienol (enol) to 3-cyclohexenone (keto) tautomerization on Pt(111) and Ni(111) surfaces. Water molecules solvate the product, 3-cyclohexenone (keto), to a larger extent than the reactant, 1,3-cyclohexadienol (enol), and therefore increase the reaction exothermicity-the heat of tautomerization reaction becomes more negative by $-77 \text{ kJ} \text{ mol}^{-1}$ on Pt(111) and $-103 \text{ kJ} \text{ mol}^{-1}$ on Ni (111). Such increases in reaction exothermicity cause a concomitant decrease in the activation barrier, i.e., by 63 kl mol⁻¹ on Pt (111) and 35 kJ mol⁻¹ on Ni(111) from those in the vapor phase [9]. Theoretical simulations taking water solvation effects into account would be required to further interpret the promotional effects of H₂O in the proton-type hydrogen transfer during the initial CH₃CO* hydrogenation to better discern the relative contributions from the two H-insertion steps and allow a better interpretation on the observed barriers for Route 1 and Route 2.

4. Conclusions

Catalytic pathways for acetic acid and hydrogen reactions on dispersed Ru clusters in the aqueous medium are established from time-dependent product evolution profiles, initial rates, and isotopic exchange distributions, measured with a gradientless batch reactor. CH₃COOH-H₂ reactions occur via a kinetically-relevant CH₃C(O)—OH activation step that forms a surface acetyl intermediate, before its sequential reactions via two distinct routes of either H-insertion or C–C bond cleavage to evolve C₂ products (ethanol, ethane, and their derivative, ethyl acetate) or C₁ (methane) products, respectively, on Ru cluster surfaces nearly saturated with hydroxyl (OH*) and acetate (CH₃COO*) species. Acetic acid conversion rates increase linearly with H₂ pressure but exhibit diverse dependencies on CH₃COOH concentration (from first to nearly zero order), because CH₃COOH generates inactive surface acetates that titrate the OH* and * from Ru sites, thus reducing the Ru vacant sites required for the $CH_3C(O)$ —OH activation.

Surface acetyl (CH₃C^IO^{II*}) accepts either a H* atom into its C^I before successive hydrogenation or a partially charged hydrogen (H^{δ^+}) derived from $CH_3COO^{\delta^-}-H^{\delta^+}$ as a proton transfer catalyst into its O^{II} to form ethanol and its derivatives (ethane and ethyl acetate). Alternatively, it may cleave its C–C bond on an adjacent. unoccupied metal site (*), followed by sequential successive hydrogenation, and eventually evolve two CH₄ molecules. The selectivities toward ethanol and its derivatives, which reflect the relative rates of H-insertion versus C-C bond cleavage steps, are dictated by the H₂ partial pressure and CH₃COOH concentration, because they determine the concentrations of the reactive hydrogen adatoms and protons (as H^* or H^{δ^+}) required for the two competitive hydrogenation routes. The observed barrier for CH₃C(O)–OH activation on Ru cluster surfaces mostly occupied with OH* species was found to be 42 kJ mol⁻¹, in agreement with the value predicted from density functional theory calculations on Ru(0001) single crystal surfaces after considering the effects of H₂O solvation on the adsorbed intermediates and on the CH₃C(O)-OH activation transition state. The rate ratios toward H-insertion versus C--C bond cleavage decrease with increasing temperature, because of the higher barriers for C–C bond cleavage than H-insertions. This study describes the catalytic sojourns and fate of a simple carboxylic acid (acetic acid) during aqueous phase hydrogenation on dispersed Ru clusters and demonstrates the coverage effects and involvement of both the hydrogen adatom and $CH_3COO^{\delta-}-H^{\delta+}$ proton transfer catalyst in hydrogenation reactions that ultimately determine the relative distributions of C₂-to-C₁ product.

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Appendix A. Supplementary material

Supplementary data associated with this article can be found, in the online version, at http://dx.doi.org/10.1016/j.jcat.2016.04.024.

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